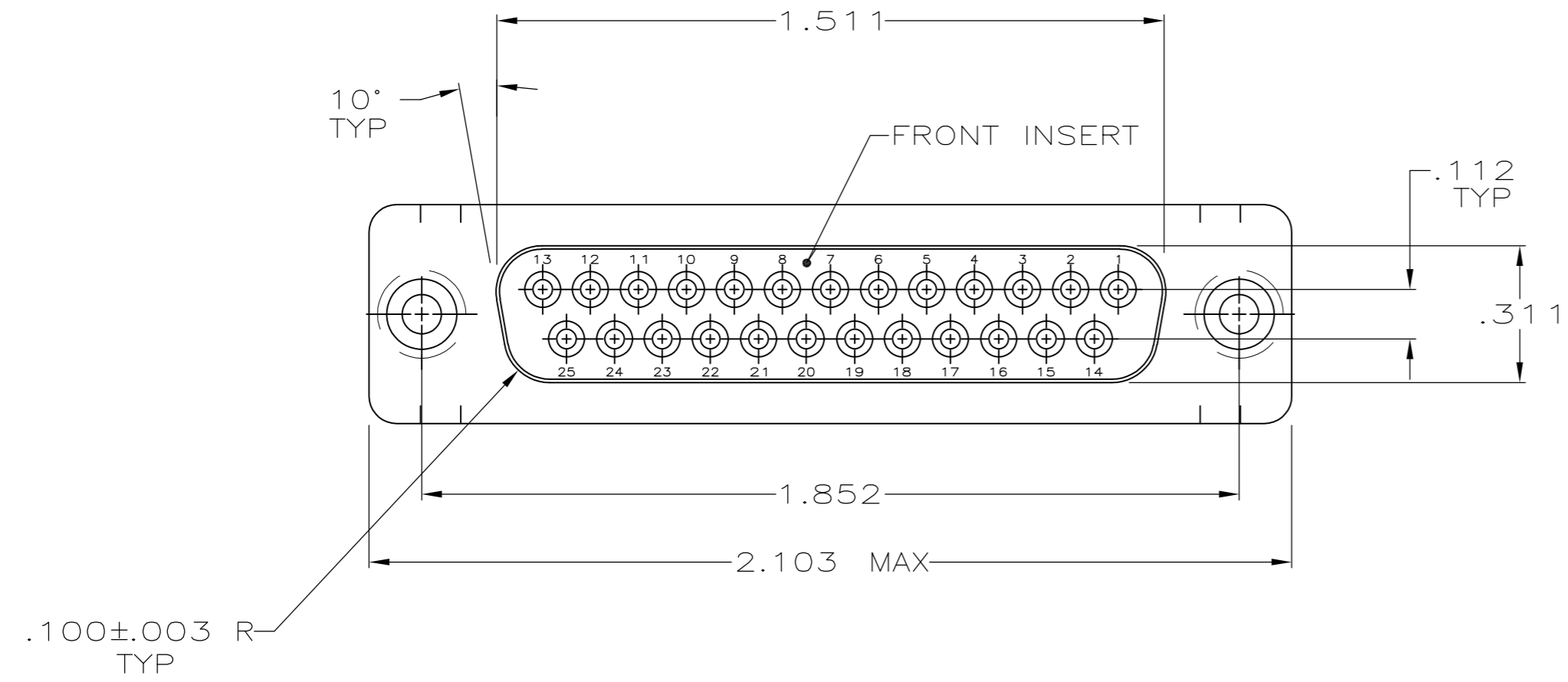
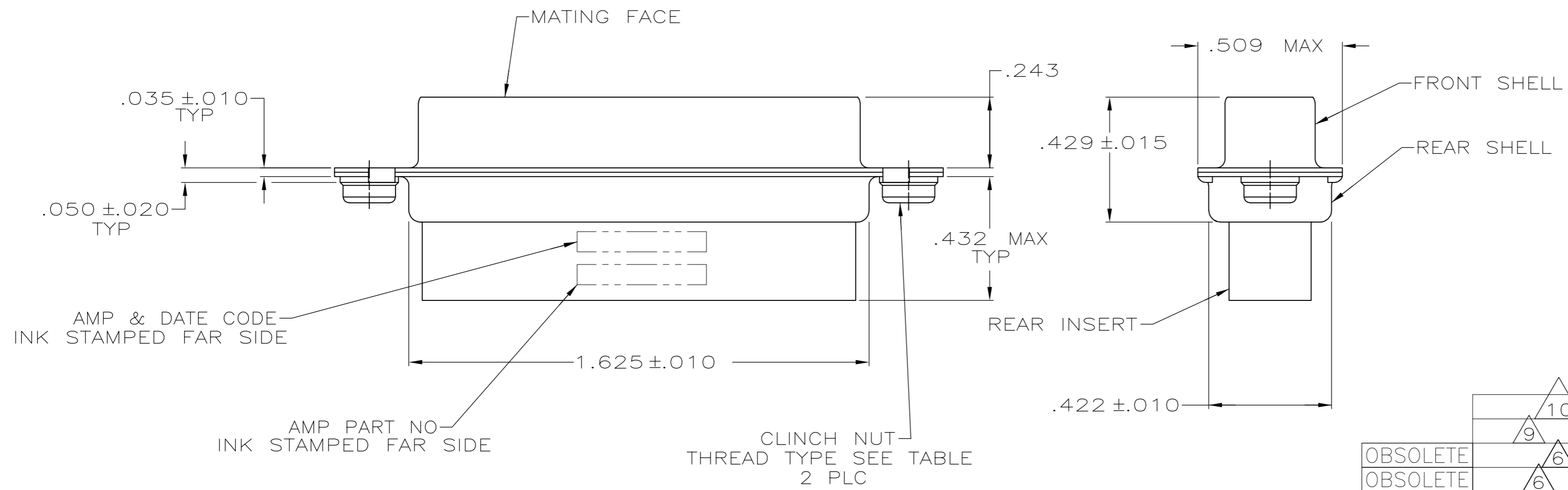


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LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		F3		REVISED PER ECO-07-008164	27JUL07	JDP	CWR



1. WIRE INSULATION SIZE RECOMMENDED FOR USE WITH THIS RECEPTACLE IS .068 DIA MAX.
 2. TO INSERT AND REMOVE CONTACTS USE TOOL 91067-2.
 3. CONTACT RETENTION TINES ARE AN INTEGRAL PART OF INSERT.
- △4 CARBON STEEL.
 - △5 ZINC PLATED YELLOW CHROMATE.
 - △6 .000200 MIN TIN OR TIN-LEAD PLATE OVER .000100 COPPER UNDERPLATE.
 - △7 GLASS FILLED BLACK NYLON.
 - △8 ZINC PLATED CLEAR CHROMATE.
 - △9 .000200 MIN TIN PLATE OVER .000100 MIN COPPER UNDERPLATE.
 - △10 ZINC PLATED .000200-.000400 THICK, YELLOW TRIVALENT CHROMIUM CHROMATE COATING.



	△10	△8	4-40	207516-6
	△9	△8	4-40	207516-5
OBSOLETE	△6	△5	M-3	207516-4
OBSOLETE	△6	△8	4-40	207516-3
OBSOLETE	-	-	-	207516-2
OBSOLETE	△5	△8	4-40	207516-1
	SHELL FINISH	CLINCH NUT FINISH	THREAD	PART NUMBER

AMP & DATE CODE
INK STAMPED FAR SIDE

AMP PART NO
INK STAMPED FAR SIDE

CLINCH NUT
THREAD TYPE SEE TABLE
2 PLC

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN H MOLL 11 APR 91	CHK R.STONE 17 APR 91	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
0 PLC ± -	1 PLC ± -	APVD -	NAME	RECEPTACLE CONNECTOR, SIZE 3, 25 POSN, WITH CLINCH NUTS,	
2 PLC ± -	3 PLC ± .005	PRODUCT SPEC 108-10020	SIZE A2	CAGE CODE 00779	DRAWING NO C=207516
4 PLC ± -	ANGLES ± -	APPLICATION SPEC	RESTRICTED TO		
MATERIAL	FINISH	WEIGHT -	SCALE 3:1	SHEET 1 of 1	REV F3
INSERTS: △7	CLINCH NUTS & SHELLS:	CUSTOMER DRAWING			